

72-2 oz. containers 14-205 48-4 oz. containers 14-210 50-1/2 lb. containers 14-215 24-1/2 lb. containers 14-216 24-1 lb. containers 14-220



*with brush in container



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PASTE SOLDERING FLUX

ORIGINAL



The most demanded FLUX since 1926

self cleaning, lead free soldering flux in a paste form specially formulated for sweat fitting work. No surface preparation needed. It removes oxidation and prepares copper, lead, brass, tin, stainless steel, cast and wrought iron (except aluminum) for the proper bonding of solder to metal assuring leak tight joints. It makes the solder flow freely and tin perfectly. It won't burn, char or spatter. It is recommended for all soft solder work including 95/5. Safe for potable water. Contains no lead and no solder. Great for all diameter pipe, large and small. Meets Federal Specification O-F-506 and GSA A-A-51145C.

Application: After cutting, reaming and cleaning the pipe, apply a small amount of **FLUX** to male pipe end. Assemble pipe and fitting, making sure tube is seated in fitting. A slight twisting motion ensures even flux coverage. Remove excess flux from joint exterior. Promptly proceed with soldering in the usual manner. Excess flux should be wiped off immediately after soldering. Flush system with water to rinse away any residue.